Universal Length Measuring Machine



go beyond acceptable. go absolute.







KCP is proud to offer UNIVERSAL LENGTH MEASURING MACHINE (ULM).

ULM is useful for measurement of various types of limit gauges, thread gauges, spline gauges, measuring instruments & standards etc.

KCP's ULM is one of the highly accurate and versatile measuring equipment designed developed and manufactured in KCP's world class manufacturing facility to achieve excellence with zero tolerance manufacturing concept supported with user friendly software for quick & reliable measurements

Gauges/Instruments	Types
Plain Gauges	Plain Plug Gauge, Plain Ring Gauge, Width Gauge, Snap gauge, ID/OD Masters, Plain Taper Ring/Plug gauge, Measuring Pin/wires
Thread/Spline Gauges	Thread Plug Gauge, Thread Ring Gauge, Taper Thread Ring/Plug Spline Plug gauge, Spline Ring Gauge
Measuring Instrument Standards	External/ Internal Micrometers, 3 point Micrometer, Stick Micrometer, Micrometer Head, Plunger Dial, Lever Dial, Bore Gauges, Probes
	Rectangular Gauge Block, Length Bar, Setting Standard

## **Application**

### **KCP ULM Features**



Robust, stable & unique long lasting design manufactured with engineering excellence



Complying **Abbe's comparator principle**, ensures
highly precise & accurate
measurement.



**Constant measuring force** over the measuring head with entire measuring range.



High precision rigid work table with **five axis movements** enables quick & correct positioning.



High quality electronic encoder is used to ensure consistent accurate measurement.



Complete set of accessories with versatile design, most suitable to meet wide range of measuring requirements.



Total gauge management software for Measurement, Evaluation & Reporting.



User friendly easy navigation system that saves clicks and gives quick results.









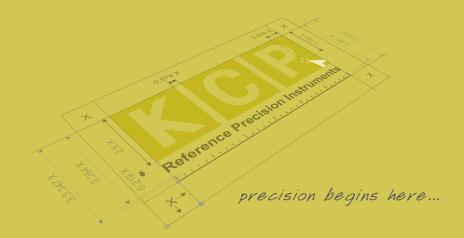




# Various Measuring Applications

#### **KCP ULM Models**

TECHNICAL DATA	ULM300	ULM600	ULM1000
Range:			
Direct Measurement	0 - 100mm	0 - 100mm	0 - 100mm
Differential Measurement	100 - 300mm	100 - 600mm	100 - 1000mm
Application Range:			
External Measurement	330mm	630mm	1030mm
Internal Measurement	0.5 - 300mm	0.5 - 600mm	0.5 - 1000mm
Resolution (switchable)	0.01μm, 0.1μm, 1μm		
Repeatability	0.05 μm		
Display	Computer added screen display, TFT/LED, industrial computer with software		
Measuring Uncertainty (μm)	[0.25 + 0.2L x 10 <sup>-3</sup> ] μm where 'L' in mm		
Measuring Force	0, 1.5N, 2.5N		
Work Table			
• Float	25mm	25mm	25mm
<ul><li>Y-axis</li><li>Z-axis</li></ul>	±25mm 100 mm	±25mm 100 mm	±25mm 100 mm
• Z-dxis • Tilt	±3°	±3°	±3°
• Rotation	±4°	±4°	±4°
Environmental Requirement :			
Temperature	15 °C - 35 °C	15 °C - 35 °C	15 °C - 35 °C
• Humidity	30-80%	30-80%	30-80%
Electrical Requirements:	220VAC, 50HZ	220VAC, 50HZ	220VAC, 50HZ



# KCP Gauging Technology Pvt. Ltd.

#### **INDIA**

L-56, MIDC Waluj, Aurangabad 431136 (MS) India. +91 7385918065 sales@kcpindia.com

#### **EUROPE**

FUX Festigungs- und Expansionszentrum Alter Schlachthof 33, D-76131 Karlsruhe, Germany. +49 17682176530 europe@kcpindia.com

